



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - UNE EN 1706 AC-48000

**Standard Specification for Aluminium and Aluminium Alloys - Casting**

**Group - Non-Ferrous Aluminium Alloy**

**Sub Group - UNE EN 1706 Aluminium and Aluminium Alloys - Casting**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Copper	Cu %	0.800 - 1.500	As-Cast or Aging	
Iron	Fe %	0.700 max.		
Magnesium	Mg %	0.800 - 1.500		
Manganese	Mn %	0.350 max.		
Nickel	Ni %	0.700 - 1.300		
Silicon	Si %	10.500 - 13.500		
Titanium	Ti %	0.250 max.		
Zinc	Zn %	0.350 max.		
Other	Ot%	0.150 max.		
Aluminium	Al %	Balance		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa      200 - 280 Yield Strength in Mpa      140 - 240 Elongation in %      1 min. Reduction of Area in %      - Hardness in HB      85 - 100 Impact in Joule      -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN AC-48000	DIN	Germany	Casting
EN AC-48000	BS	British	Casting
EN AC-48000	ASME	USA	Casting
EN AC-48000	UNI	Italy	Casting
EN AC-48000	AFNOR NF	France	Casting
Al Si12CuMgNi	ISO	International	Casting
EN AC-48000	SFS	Finland	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**